1/4 _18 FIG. 1 File Edit TIME STUDY INFORMATION Company Name Analyst Name Study ID CUTTING 122 Subject ID -16 FIG. 2 STUDY CATEGORY Stop Study {2 MANUFACTURING TRANSPORT DELIVER **ASSEMBLY** FIG. 3 Stop Study Start this Study

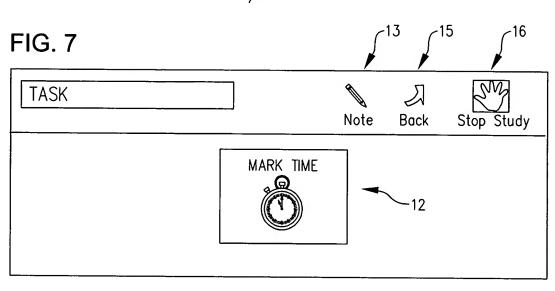


FIG. 8

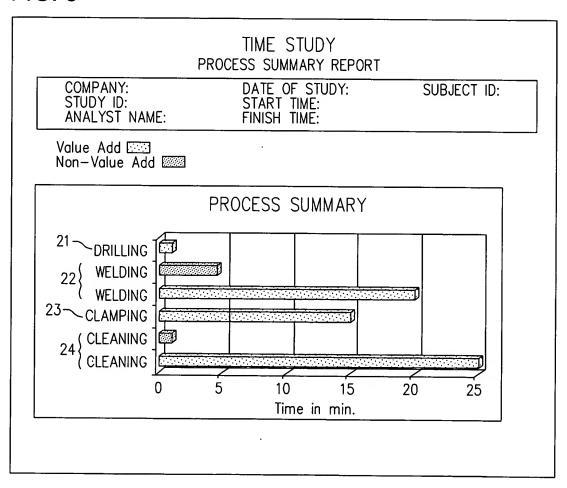


FIG. 9

